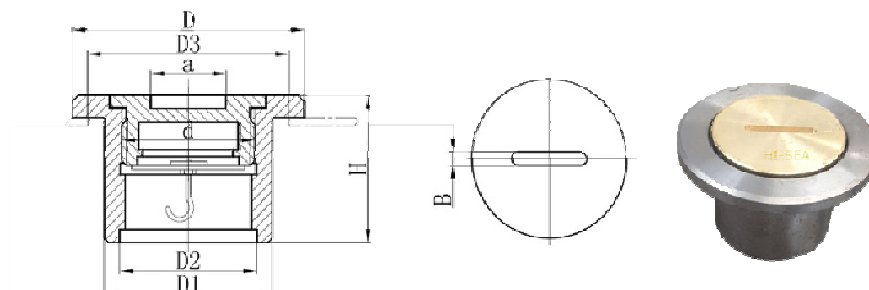


## SPECIFICATIONS — MARINE VALVES JIS STANDARD

### BRONZE FILLING CAP AND SOUNDING PLUG

#### MATERIALS TABLE

ITEM NO	NAME OF PART	MATERIAL
1	BODY	CAST STEEL
2	COVER	BRASS
3	GASKET	NBR



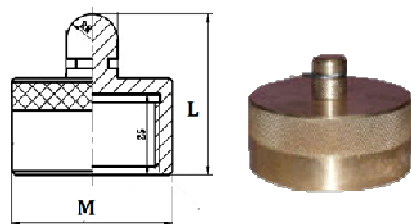
#### SIZE TABLE

##### SOUNDING PIPE HEAD

DN	d	D1	D2	D3	D	a	H	B
40	40	73	50	65	80	34	60	6
50	50	92	62	75	92	34	65	6
65	65	108	82	90	112	34	70	6
80	80	122	93	105	123	55	75	10
100	100	142	118	130	148	55	80	10
150	150	198	172	185	202	55	100	10

#### MATERIALS TABLE

ITEM NO	NAME OF PART	MATERIAL
1	BODY	BRASS



#### SIZE TABLE

##### BRASS SOUNDING PIPE CAP

DN	M	L
32	1-1/4" BSPT	50
40	1-1/2" BSPT	50
50	2" BSPT	50
65	2-1/2" BSPT	56
80	3" BSPT	56