

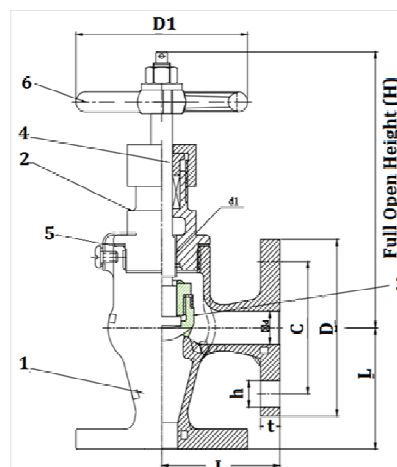
SPECIFICATIONS — MARINE VALVES JIS STANDARD

BRONZE ANGLE VALVE UNION BONNET (MARINE TYPE)

MATERIALS TABLE

ITEM NO	NAME OF PART	MATERIAL
1	BODY	BC6
2	BONNET	BC6
3	DISC	BC6
4	STEM	C3771BD OR BE
5	GASKET	non-asbestos
6	HANDWHEEL	FC200

TYPE OF TEST	TYPE OF VALVES	
	F7347	F7349
WORKING PRESSURE	5 kg/cm ² (0.49Mpa)	16 kg/cm ² (1.56Mpa)
BODY TEST	10.5 kg/cm ² (1.03Mpa)	33 kg/cm ² (3.24Mpa)
SEAT TEST	7.7 kg/cm ² (0.761Mpa)	24.2 kg/cm ² (2.38Mpa)



SIZE TABLE

F7347 BRONZE 5K ANGLE VALVE (UNION BONNET TYPE) - SIZE TABLE

DN	d	L	D	C	NO	h	t	H	D1
15	15	55	80	60	4	12	9	145	80
20	20	60	85	65	4	12	10	155	100
25	25	65	95	75	4	12	10	175	125
32	32	80	115	90	4	15	12	175	125
40	40	85	120	95	4	15	12	190	140

F7349 BRONZE 16K ANGLE VALVE (UNION BONNET TYPE) - SIZE TABLE

DN	d	L	D	C	NO	h	t	H	D1
15	15	70	95	70	4	15	12	145	80
20	20	75	100	75	4	15	14	155	100
25	25	85	125	90	4	19	14	175	125
32	32	95	135	100	4	19	16	175	125
40	40	100	140	105	4	19	16	190	140