

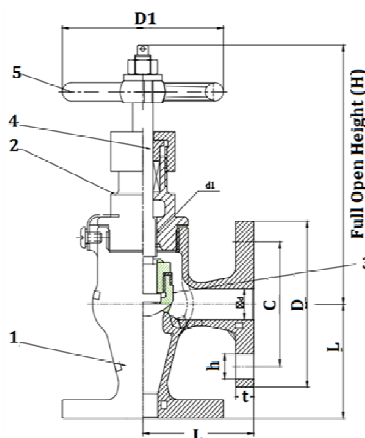
SPECIFICATIONS — MARINE VALVES JIS STANDARD

BRONZE ANGLE VALVE (MARINE TYPE)

MATERIALS TABLE

ITEM NO	NAME OF PART	MATERIAL
1	BODY	BC6
2	BONNET	BC6
3	DISC	BC6
4	STEM	C3771BD OR BE
5	HANDWHEEL	FC200

TYPE OF TEST	TYPE OF VALVES	
	F7302	F7304
WORKING PRESSURE	5 kg/cm ² (0.49Mpa)	16 kg/cm ² (1.56Mpa)
BODY TEST	10.5 kg/cm ² (1.03Mpa)	33 kg/cm ² (3.24Mpa)
SEAT TEST	7.7 kg/cm ² (0.761Mpa)	24.2 kg/cm ² (2.38Mpa)



SIZE TABLE

F7302 BRONZE 5K ANGLE VALVE - SIZE TABLE

DN	d	L	D	C	NO	h	t	H	D1
15	15	55	80	60	4	12	9	120	80
20	20	60	85	65	4	12	10	130	100
25	25	65	95	75	4	12	10	145	125
32	32	80	115	90	4	15	12	150	125
40	40	85	120	95	4	15	12	165	140
50	50	100	130	105	4	15	14	200	140
65	65	115	155	130	4	15	14	220	160

F7304 BRONZE 16K ANGLE VALVE - SIZE TABLE

DN	d	L	D	C	NO	h	t	H	D1
15	15	70	95	70	4	15	12	120	80
20	20	75	100	75	4	15	14	130	100
25	25	85	125	90	4	19	14	145	125
32	32	95	135	100	4	19	16	150	125
40	40	100	140	105	4	19	16	165	140