

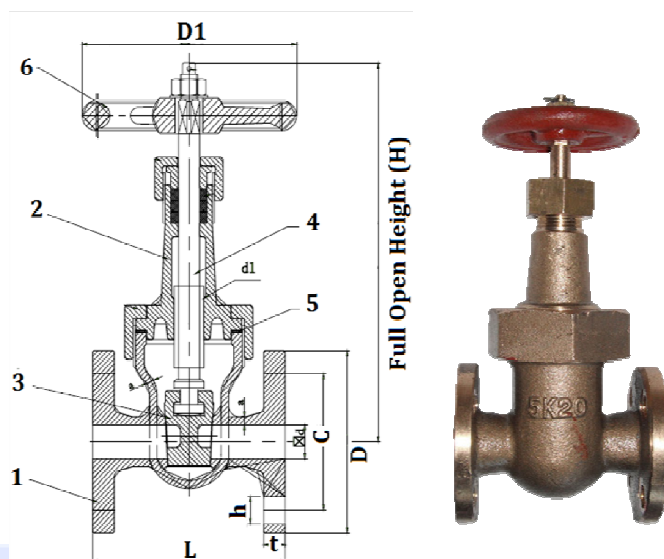
SPECIFICATIONS — MARINE VALVES JIS STANDARD

BRONZE GLOBE VALVE (MARINE TYPE)

MATERIALS TABLE

ITEM NO	NAME OF PART	MATERIAL
1	BODY	BC6
2	BONNET	BC6
3	DISC	BC6
4	STEM	C3771BD OR BE
5	GASKET	NON-ASBESTOS
6	HANDWHEEL	FC200

TYPE OF TEST	TYPE OF VALVES	
	F7367	F7368
WORKING PRESSURE	5 kg/cm ² (0.49Mpa)	10 kg/cm ² (0.98Mpa)
BODY TEST	10.5 kg/cm ² (1.03Mpa)	21 kg/cm ² (2.06Mpa)
SEAT TEST	7.7 kg/cm ² (0.761Mpa)	15.4 kg/cm ² (1.522Mpa)



SIZE TABLE

F7367 BRONZE 5K RISING STEM TYPE GATE VALVES

DN	d	L	D	C	NO	b	t	H	D1
15	15	90	80	60	4	12	9	175	80
20	20	100	85	65	4	12	10	200	80
25	25	110	95	75	4	12	10	220	100
32	32	130	115	90	4	15	12	250	100
40	40	140	120	95	4	15	12	290	125
50	50	180	130	105	4	15	16	282	125
65	65	190	155	130	4	15	18	302	140
80	80	200	180	145	4	19	18	335	160
100	100	230	200	165	8	19	18	375	180

F7368 BRONZE 10K RISING STEM TYPE GATE VALVES

DN	d	L	D	C	NO	b	t	H	D1
15	15	100	95	70	4	15	12	175	80
20	20	110	100	75	4	15	14	200	80
25	25	120	125	90	4	19	14	220	100
32	32	140	135	100	4	19	16	250	100
40	40	150	140	105	4	19	16	290	125
50	50	200	155	120	4	19	16	282	125
65	65	220	175	140	4	19	18	302	140